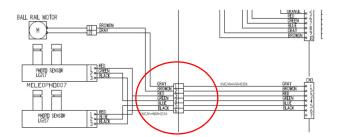


[CHECK POINT OF POWER ROLL GATE MOTOR UP/DOWN]

- 1. Try to run it by detecting the Sensor 1 or 2 with the sensor check bracket.
- 2. Check the direction of the motor (+/-) and verify if the motor sprocket is loose.
- 3. Verify if the wire connectors of Sensor 1 (UP) and Sensor 2 (DOWN) have been switched.
- 4. Check the wire connection between Sensor 1 (UP) and Sensor 2 (DOWN).



- 5. Review Sensor 1 (UP) and Sensor 2 (DOWN) in the TEST MODE (BALL STOPPER MOTOR TEST). Try to trigger the sensors manually.
- 6. If the solution is still not resolved, replace the I/O BOARD.